



GORDITAS MANUAL HEAD UNIT

OPERATION'S MANUAL



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INDEX

GENERAL SAFETY INSTRUCTIONS	4
CAUTION	5
COMPONENTS.....	6
OPERATING INSTRUCTIONS.....	7
CLEANING AND MAINTENANCE	9

GENERAL SAFETY INSTRUCTIONS

WARNING: To reduce the risk of injury, read all instructions properly. Failure to follow the instructions listed below can cause serious injuries, mutilation and/or damage to the equipment.

A. SAFETY IN THE WORK AREA.

- * Keep the work area clean and lit. Crowded or dark areas lead to accidents.
- * Keep children, customers and non-company personnel away from the mechanical operation of the equipment.
- * It is recommended to have a minimum space of one meter or three feet around the machine for safety measure and to optimize work.

B. PERSONAL SAFETY.

- * Do not operate the equipment if you are tired, under the influence of alcohol or drugs.
- * Wear appropriate clothing, do not wear loose clothing, or necklaces, earrings, watches, if you have long hair wear a tie to keep it up.
- * Do not climb on the structure of the machine for any reason, falls or injuries may occur.
- * Avoid using headphones, cell phones or any other equipment that works as a distraction to the operator.
- * Make correct use of personal protective equipment if any maintenance is to be carried out on the machine.
- * If any change is made to the model or mechanical component of the equipment, it must be completely stop to avoid accidents.
- * Keep limbs away from all moving parts.

CAUTION

The following symbols indicate the safety measures that must be taken before and after starting up the equipment.



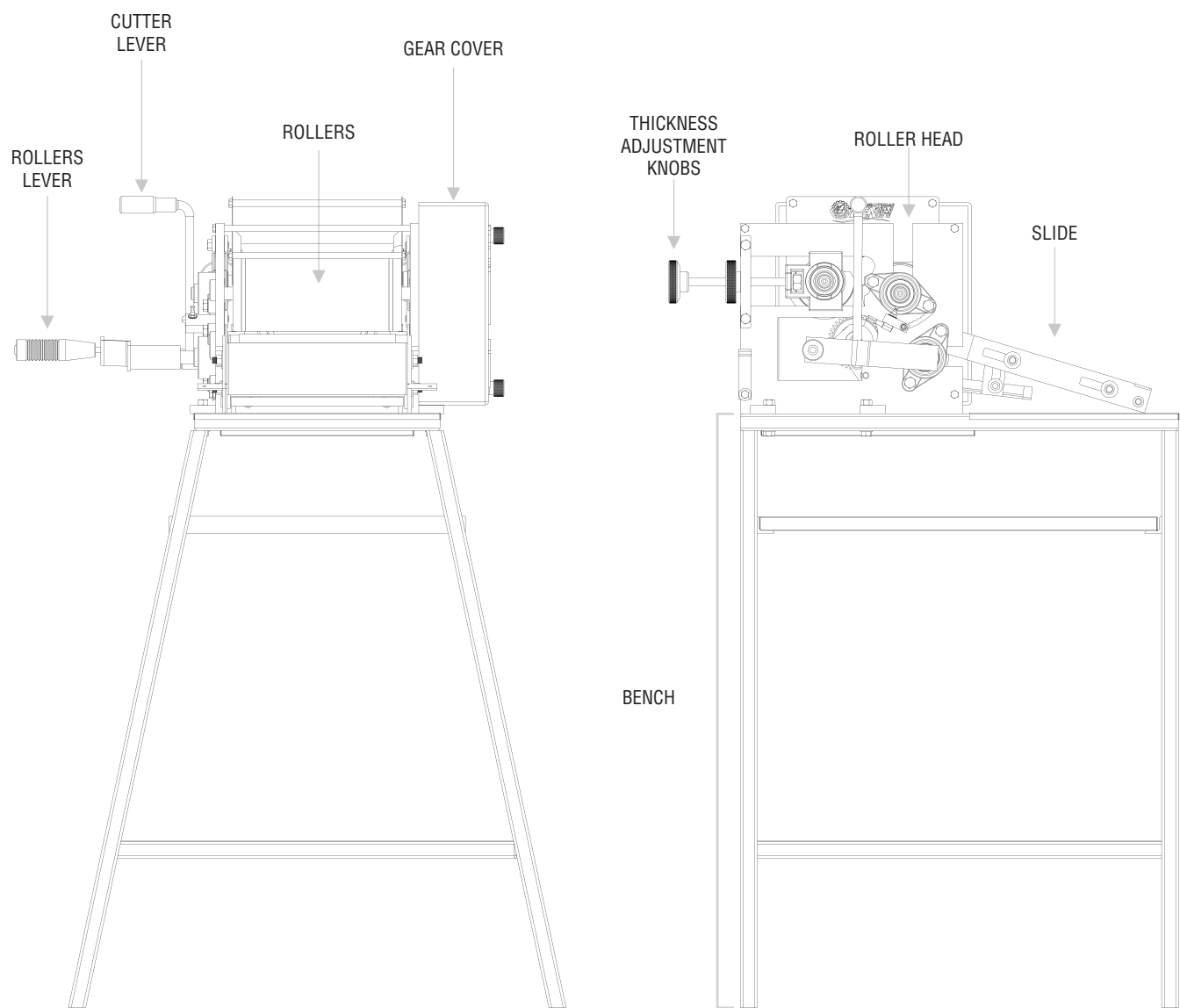
TAKE CARE OF YOUR HANDS Hands should not be inserted while the machine is working.



GEAR RISK Keep your hands away from the chains and gears of the machine.

GORDITAS MANUAL HEAD UNIT

OPERATION'S MANUAL



GORDITAS MANUAL HEAD UNIT

OPERATION'S MANUAL



1

Check that the straps rotate freely



2

Make sure that the wire is tight and not broken



3

Place cutter on the base, verify that it is correctly installed and secured



4

Spray grooves and straps with water to remove excess product



5

Add dough to the rollers



6

Turn rollers lever

7

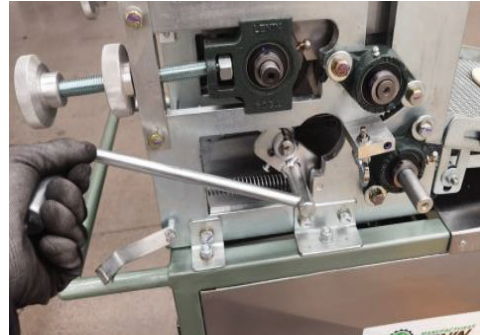
GORDITAS MANUAL HEAD UNIT

OPERATION'S MANUAL



7

Adhere dough curtain to the front roller



8

Release the cutter lever



9

Turn rollers lever



10

Check that the dough unsticks correctly



11

Check the shape, size and thickness of the gordita



12

Adjust the gordita thickness by turning the adjustment knobs (clockwise to make the tortilla thinner, and counter clockwise to make it thicker) Lower the clutch lever when you obtain the desired thickness

CLEANING PROCEDURE

WARNING: Cleaning both the rollers and the base must be done with the machine completely stopped to avoid accidents such as crushing.

FRONT ROLLER CLEANING

1. Remove the dough residues with your hands from the front roller at total stop.
2. Turn the lever to change the position of the roller and proceed with cleaning. You must carry out this action as many times as necessary to complete the cleaning of the roller.
3. Clean the cable tie grooves with a plastic bristle brush to prevent the build-up of mass that may break the wire when it dries.
4. Wipe the remaining dough from the top of the roller with a damp cloth.
5. After removing the dough residues from the roller, there will be a leftover.
6. Spread a little water after removing the remaining dough to complete the cleaning of the roller.
7. Clean the roller with a dry cloth after spreading water over it to remove excess moisture.

CLEANING THE REAR ROLLER

1. Pour a little water and wipe with the cloth to remove dough residue.
2. After cleaning the two rollers on the front and back, you should clean the upper part of the stainless steel roller with the damp cloth.
3. Use a damp cloth to clean the base of the bench and remove clumps from the swing mesh with a wire brush.

MAINTENANCE

Clean the machine before and after using it.

The duration of the spare parts will depend on the preventive maintenance and care taken to the machine.

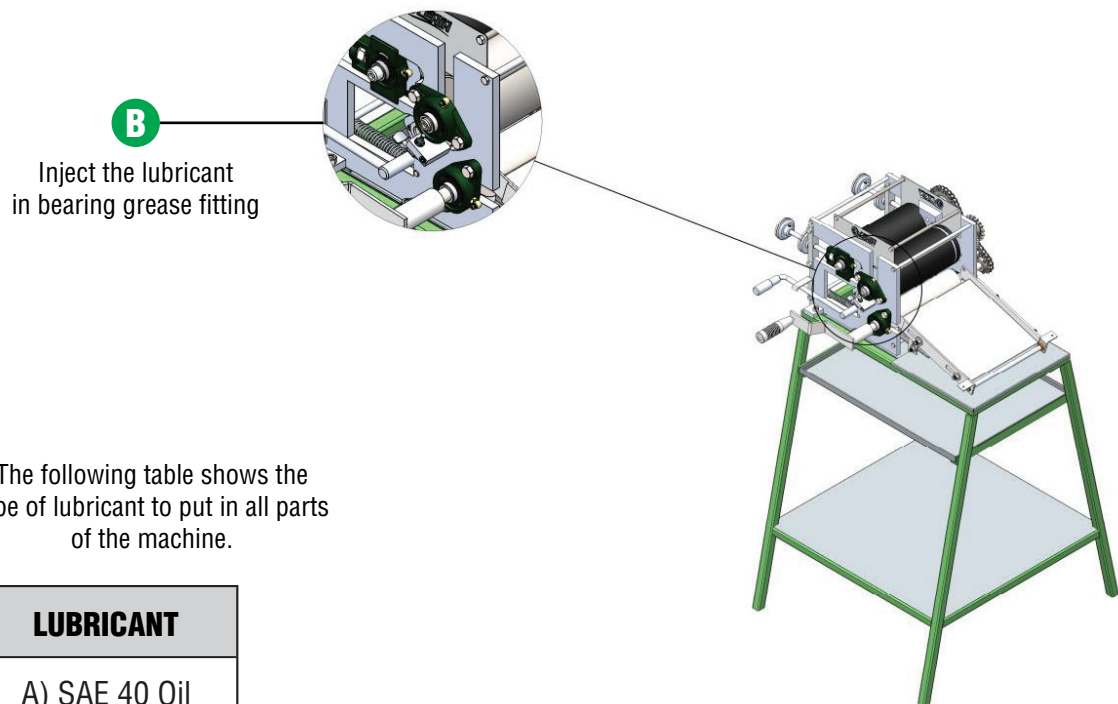
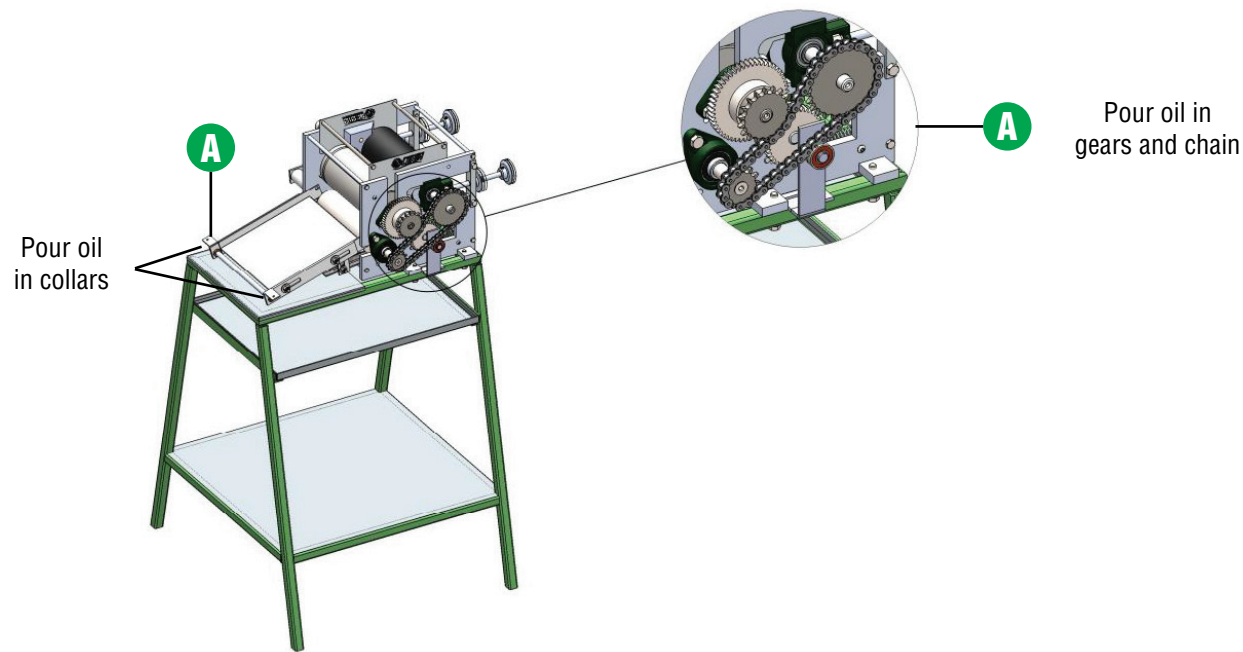
The more frequent this maintenance is done, the parts will have a longer life.

LUBRICATION

The following table shows the parts, the type of lubricant and the frequency with which the machines and their parts must be lubricated.

PIECE	LUBRICANT	PERIOD
Chains	SAE 40 Oil	3 times per week
Bearings	BAT 3 Grease	Every 3 days
Gears	SAE 40 Oil	Every week
Swing bronze bushing	SAE 40 Oil	3 times per week

The following figures show the schematic location of the parts that require lubrication.



The following table shows the type of lubricant to put in all parts of the machine.

LUBRICANT
A) SAE 40 Oil
B) BAT 3 Grease





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